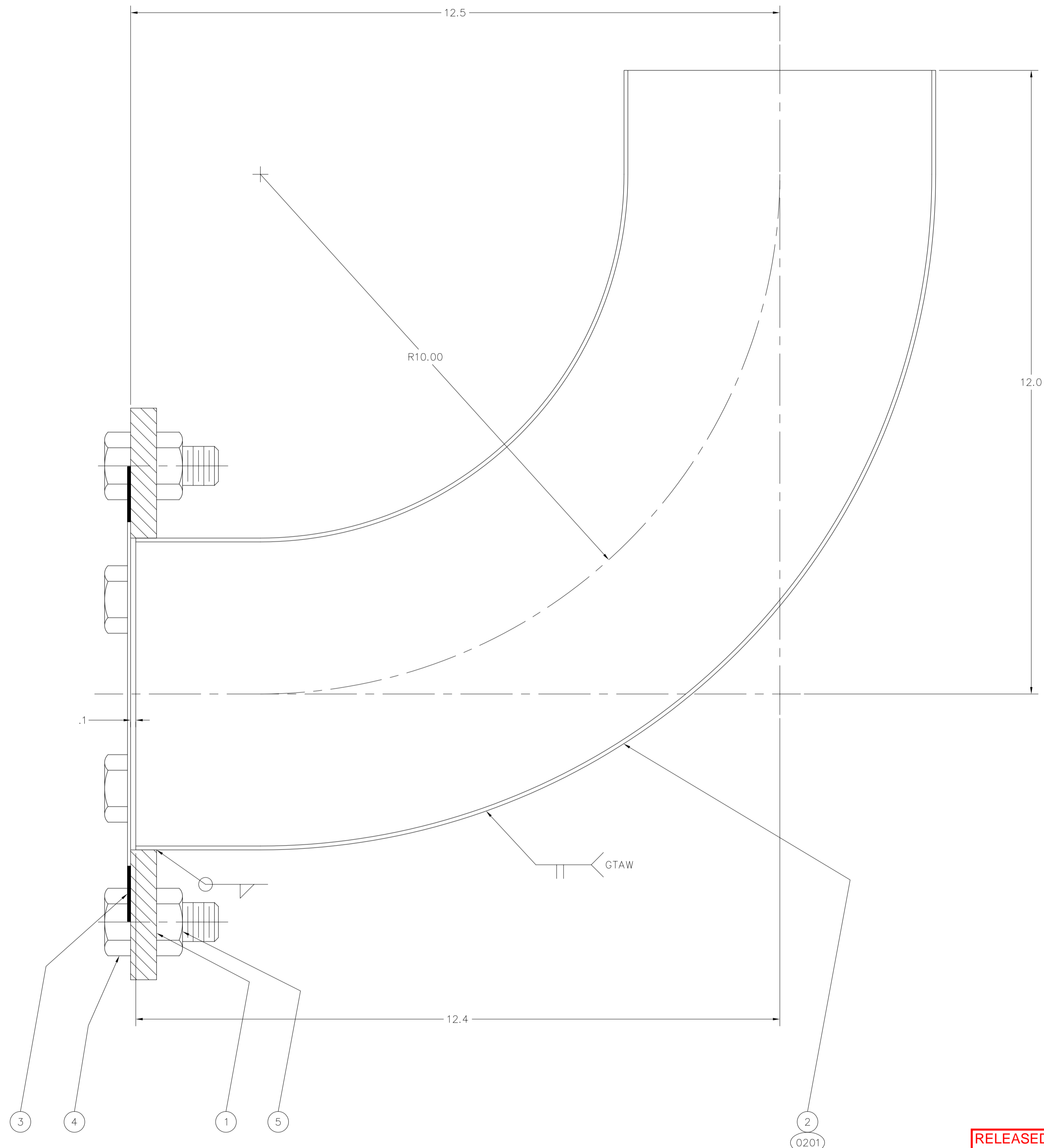
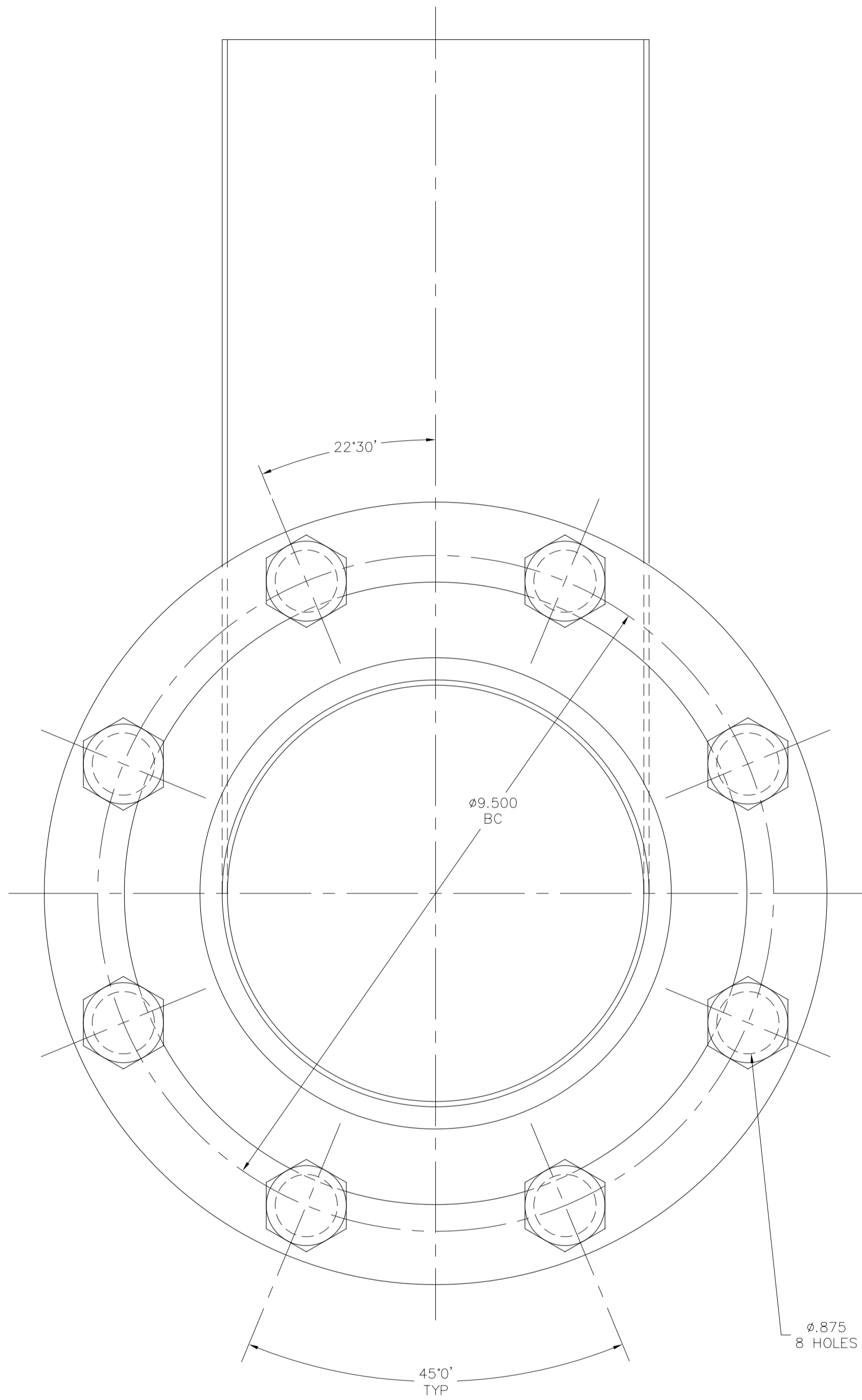


REVISION RECORD				
SYM.	CHANGE DESCRIPTION	EWG	DATE	BY
F	REDRAWN WITHOUT CHANGE FROM HELIX DRAWING			
G	WAS_Q16646	B356B4	2/14/2008	PJM CSE



RELEASED UNCHECKED FOR MIGRATION TO PDM.
SUBMIT ECR FOR CORRECTIONS TO DRAWING OR EBOM

NOTE:
1) REMOVE ALL BURRS AND SHARP EDGES.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	GAUGE OR THICKNESS	MATERIAL	SIZE
0201	Q645988	FORMED TUBE	1	16 GA	DS EWAST	6.000 OD
6	Q02500	ALUMINUM PAINT	A/R			
5	Q01376	HEX HEAD NUT	8	3-4"-10	MILD STEEL	
4	Q01527	HEX HEAD CAP SCREW	8	3-4"-10	MILD STEEL	1.75 LONG
3	Q04168	GASKET	1			
2	Q645013	FORMED TUBE BUTT JOINT	1	14 GA	DDS ALUMINIZED STEEL	6.000 OD
1	Q255999	MOUNTING FLANGE	1			

LIST OF MATERIAL

PRODUCTION DRAWING

⊕ DENOTES CRITICAL CHARACTERISTIC. SEE CONTROL PLAN FOR DETAILS.
UNLESS OTHERWISE SPECIFIED TOLERANCES SHALL BE AS FOLLOWS:

.X	TOLERANCE OF ±	.1
.XX	TOLERANCE OF ±	.06
.XXX	TOLERANCE OF ±	.030
∠°	ANGULAR DIMENSIONS ±	2°

CUSTOMERS: NELSON
CUSTOMERS PART NO.:
TITLE: FORMED TUBE/MOUNTING FLANGE ASSEMBLY
DESIGN CONTROL: STOUGHTON

DESIGNED: PCC DATE: 2/14/2008
DRAWN: P.V.MADHAWAI 2/14/2008
CHECKED: C.S.REDDY 2/14/2008

DO NOT SCALE DRAWING: ALL DIMENSIONS ARE IN INCHES
THIRD ANGLE PROJECTION
SCALE: 3 : 4
DWG. NO.: 40660K
REV: G

10/AC

DWG. NO. 40660K

DWG. NO.

B

B

A